



## IOTO INTERNATIONAL

### SAFETY DATA SHEET

#### IO-N902144 Menthol Crystals Natural

According to Regulation (EC) No 1907/2006, Annex II, as amended. Commission Regulation (EU) No 2015/830 of 28 May 2015.

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product name IO-N902144 Menthol Crystals Natural  
Product number IO-N902144

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Food grade flavours for industrial use only  
Uses advised against No specific uses advised against are identified.

### 1.3. Details of the supplier of the safety data sheet

Manufacturer Ioto International  
Rodovia Gomerindo Boza, 20088  
Campo Magro, Paraná 83535-000  
Brazil  
+ 55 - 41 – 3677-2077

### 1.4. Emergency telephone number

Emergency telephone 55-41-999830062 (Brazil) / 1-252-481-4831 (USA)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification (EC 1272/2008)

Physical hazards Not Classified  
Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 STOT SE 3 - H335  
Environmental hazards Aquatic Chronic 3 - H412

### 2.2. Label elements

#### Hazard pictograms



Signal word Danger

Hazard statements  
H315 Causes skin irritation.  
H318 Causes serious eye damage.  
H335 May cause respiratory irritation.  
H412 Harmful to aquatic life with long lasting effects.

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<b>Precautionary statements</b>	<p>P261 Avoid breathing dust.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P310 Immediately call a POISON CENTER/ doctor.</p> <p>P312 Call a POISON CENTRE/doctor if you feel unwell.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P403+P233 Store in a well-ventilated place. Keep container tightly closed.</p> <p>P405 Store locked up.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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**Contains** Menthol

### Precautions

#### 2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

<b>Menthol</b>	<b>60-100%</b>
CAS number: 89-78-1	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT SE 3 - H335	
Aquatic Chronic 3 - H412	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

<b>General information</b>	Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.

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<b>Ingestion</b>	Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
<b>Skin contact</b>	Rinse with water.
<b>Eye contact</b>	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

**Skin**

**Eye**

**Inhalation**

**Ingestion**

### **4.2. Most important symptoms and effects, both acute and delayed**

<b>General information</b>	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Irritation of nose, throat and airway. Difficulty in breathing. Coughing.
<b>Ingestion</b>	May cause irritation.
<b>Skin contact</b>	Redness. Irritating to skin.
<b>Eye contact</b>	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

### **4.3. Indication of any immediate medical attention and special treatment needed**

<b>Notes for the doctor</b>	Treat symptomatically.
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## **SECTION 5: Firefighting measures**

### **5.1. Extinguishing media**

<b>Suitable extinguishing media</b>	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

### **5.2. Special hazards arising from the substance or mixture**

<b>Specific hazards</b>	None known.
<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

### **5.3. Advice for firefighters**

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<b>Protective actions during firefighting</b>	Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Avoid inhalation of dust. Use suitable respiratory protection if ventilation is inadequate.
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#### 6.2. Environmental precautions

<b>Environmental precautions</b>	Slightly soluble in water. Aquatic toxicity is unlikely to occur. However, large or frequent spills may have hazardous effects on the environment. Collect spillage. Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.
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#### 6.3. Methods and material for containment and cleaning up

<b>Methods for cleaning up</b>	Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.
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#### **Methods and materials for containment**

##### Isolation of area

#### 6.4. Reference to other sections

<b>Reference to other sections</b>	For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.
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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

<b>Usage precautions</b>	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
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### Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

### Prevention of worker exposure

### Prevent fire and explosion

### Precautions and guidelines for safe handling

### Hygiene measures

### 7.2. Conditions for safe storage, including any incompatibilities

#### Storage precautions

Store away from incompatible materials (see Section 10). Store locked up. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

#### Storage class

Miscellaneous hazardous material storage.

#### Appropriate conditions

#### Conditions to avoid, including any incompatibility

#### Packaging materials

### 7.3. Specific end use(s)

#### Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

## SECTION 8: Exposure controls/Personal protection

### 8.1. Control parameters

### 8.2. Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.

#### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

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<b>Hand protection</b>	Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
<b>Other skin and body protection</b>	Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.
<b>Hygiene measures</b>	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.
<b>Skin protection</b>	
<b>Respiratory protection</b>	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.
<b>Environmental exposure controls</b>	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
<b>Other information</b>	

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Prismatic and small crystals
<b>Odour</b>	Characteristic, similar to peppermint.
<b>Odour threshold</b>	No information available.
<b>pH</b>	No information available.
<b>Melting point</b>	No information available.
<b>Initial boiling point and range</b>	No information available.
<b>Flash point</b>	> 65°C / 149°F Method: Pensky-Martens closed cup.
<b>Evaporation rate</b>	No information available.
<b>Evaporation factor</b>	No information available.
<b>Flammability (solid, gas)</b>	No information available.
<b>Upper/lower flammability or explosive limits</b>	No information available.
<b>Other flammability</b>	No information available.

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Vapour pressure	No information available.
Vapour density	No information available.
Relative density	«59» «184»
Bulk density	No information available.
Solubility(ies)	Partially soluble in water,. Soluble in alcohol, chloroform, ether, hexane, glacial acetic acid and mineral oil.
Partition coefficient	No information available.
Auto-ignition temperature	No information available.
Decomposition Temperature	No information available.
Viscosity	No information available.
Explosive properties	No information available.
Explosive under the influence of a flame	Not considered to be explosive.
Oxidising properties	Not available.
Ignition temperature	
Non-Volatile Residue	NMT 0.05%
Specific Rotation	-45 to -51°
Melting Range	41 to 44°C
Chromatographic Analysis	Concentration of L-menthol (98.0-102.0%) Individual Impurities NMT 0.30% Total Impurities NMT 2.0%

### 9.2. Other information

Other information	No information required.
Particle size	No information available.
Molecular weight	No information available.
Volatility	No information available.
Saturation concentration	No information available.
Critical temperature	No information available.
Volatile organic compound	No information available.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reactivity	See the other subsections of this section for further details.
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### 10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
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### 10.3. Possibility of hazardous reactions

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**Possibility of hazardous reactions** No potentially hazardous reactions known.

### 10.4. Conditions to avoid

**Conditions to avoid** There are no known conditions that are likely to result in a hazardous situation.

### 10.5. Incompatible materials

**Materials to avoid** No specific material or group of materials is likely to react with the product to produce a hazardous situation.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### **Acute toxicity**

##### Acute toxicity - oral

**Summary** Based on available data the classification criteria are not met.

##### Acute toxicity - dermal

**Summary** Based on available data the classification criteria are not met.

##### Acute toxicity - inhalation

**Summary** Based on available data the classification criteria are not met.

##### Skin corrosion/irritation

**Summary** Causes skin irritation.

##### Serious eye damage/irritation

**Summary** Causes serious eye damage.

##### Respiratory sensitisation

**Summary** Based on available data the classification criteria are not met.

##### Skin sensitisation

**Summary** Based on available data the classification criteria are not met.

##### Germ cell mutagenicity

**Summary** Based on available data the classification criteria are not met.

##### Carcinogenicity

**Summary** Based on available data the classification criteria are not met.

##### IARC carcinogenicity

None of the ingredients are listed or exempt.

##### Reproductive toxicity

**Summary** Based on available data the classification criteria are not met.

##### Specific target organ toxicity - single exposure

**Summary** May cause respiratory irritation.

##### **Target organs**

Respiratory system, lungs

##### Specific target organ toxicity - repeated exposure

**Summary** Based on available data the classification criteria are not met.



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### Aspiration hazard

**Summary** Not relevant. Solid.

### **General information**

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

### **Inhalation**

A single exposure may cause the following adverse effects: Irritation of nose, throat and airway. Difficulty in breathing. Coughing.

### **Ingestion**

May cause irritation.

### **Skin contact**

Redness. Irritating to skin.

### **Eye contact**

Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

### **Route of exposure**

Ingestion Inhalation Skin and/or eye contact

### **Target organs**

Respiratory system, lungs

### **Other information**

## SECTION 12: Ecological information

### **Ecotoxicity**

Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

### **12.1. Toxicity**

#### **Acute aquatic toxicity**

##### **Summary**

Based on available data the classification criteria are not met.

#### **Chronic aquatic toxicity**

##### **Summary**

Harmful to aquatic life with long lasting effects.

### **12.2. Persistence and degradability**

**Persistence and degradability** The degradability of the product is not known.

### **12.3. Bioaccumulative potential**

#### **Bioaccumulative potential**

No data available on bioaccumulation.

#### **Partition coefficient**

No information available.

### **12.4. Mobility in soil**

#### **Mobility**

The product is partly soluble in water and may spread in the aquatic environment.

### **12.5. Results of PBT and vPvB assessment**

### **12.6. Other adverse effects**

#### **Other adverse effects**

None known.

## SECTION 13: Disposal considerations

### **13.1. Waste treatment methods**

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**General information** The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

**Disposal methods** Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

### Notes

### Recommended methods for final disposal

## SECTION 14: Transport information

**General** The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

### 14.1. UN number

Not applicable.

### 14.2. UN proper shipping name

Not applicable.

### 14.3. Transport hazard class(es)

No transport warning sign required.

### 14.4. Packing group

Not applicable.

### 14.5. Environmental hazards

**Environmentally hazardous substance/marine pollutant**

No.

### 14.6. Special precautions for user

Not applicable.

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

**Transport in bulk according to** Not applicable.

**Annex II of MARPOL 73/78**

**and the IBC Code**

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

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<b>National regulations</b>	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.
<b>EU legislation</b>	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 2015/830 of 28 May 2015. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

### Inventories

#### EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

## SECTION 16: Other information

<b>Abbreviations and acronyms used in the safety data sheet</b>	ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways. RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail. IATA: International Air Transport Association. ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC <sub>50</sub> : Lethal Concentration to 50 % of a test population. LD <sub>50</sub> : Lethal Dose to 50% of a test population (Median Lethal Dose). EC <sub>50</sub> : 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
<b>Classification abbreviations and acronyms</b>	Eye Dam. = Serious eye damage Skin Irrit. = Skin irritation STOT SE = Specific target organ toxicity-single exposure Aquatic Chronic = Hazardous to the aquatic environment (chronic)
<b>Classification procedures according to Regulation (EC) 1272/2008</b>	Eye Dam. 1 - H318: STOT SE 3 - H335: Skin Irrit. 2 - H315: : Calculation method. Aquatic Chronic 3 - H412: : Calculation method.
<b>Training advice</b>	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
<b>Revision comments</b>	This is the first issue.
<b>Issued by</b>	Meaghan Metcalf
<b>Date of Issue</b>	03/15/2023
<b>Revision</b>	0

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<b>SDS number</b>	4850
<b>Hazard statements in full</b>	H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.

The information contained herein is based on data considered accurate and reliable . However, the data is provided without any warranty, expressed or implied regarding its correctness or accuracy. It is the user's responsibility both to determine safe conditions for use of this product, and to assume liability for loss, injury, damage , or expenses resulting from the improper use of this product. It is also the responsibility of the users and handlers to observe any and all laws and regulations (federal, state and local) concerning the transportation, use, handling, storage and disposal of this product